

1. Identification

Product identifier	KF-995
Other means of identification	
Sales Code	1633S0
Recommended use	Fluids, Modified silicone fluids Cleaning agent , Dispersant , Cosmetic additive , Paint additive
Recommended restrictions	Industrial use only.
Manufacturer/Importer/Supplier/Distributor information	
Name	Shin-Etsu Silicones of America, Inc.
Address	1150 Damar Drive, Akron, OH 44305 USA
Contact	Regulation compliance group
Telephone Number	+1-330-630-9860
Fax Number	+1-330-630-9855
Emergency Phone Number	Chemtrec: +1-800-424-9300 (Within US) Chemtrec: +1-703-527-3887 (Outside US)

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 4
Health hazards	Not classified.	
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

*Hazards not stated here are "Not classified", "Not applicable" or "Classification not possible".

Label elements

Hazard symbol	None.
Signal word	Warning
Hazard statement	Combustible liquid.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. No smoking. Wear protective gloves/protective clothing/eye protection/face protection.
Response	In case of fire: Use water fog, foam, dry chemical powder or carbon dioxide(CO2) to extinguish.
Storage	Store in a well-ventilated place. Keep cool.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.
HMIS® ratings	Health: 1 Flammability: 2 Physical hazard: 0

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
Decamethylcyclopentasiloxane		541-02-6	100

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash skin with soap and water.

Eye contact	Rinse immediately with plenty of water for at least 15 minutes. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention immediately.
Most important symptoms/effects, acute and delayed	Not available.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use a solid water stream as it may scatter and spread fire.
Specific hazards arising from the chemical	By heating and fire, harmful vapors/gases may be formed.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet, gloves, rubber boots, and self-contained breathing apparatus.
Fire-fighting equipment/instructions	Move containers from fire area if you can do so without risk.
General fire hazards	Combustible liquid.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Local authorities should be advised if significant spillages cannot be contained. Ensure adequate ventilation. Wear appropriate personal protective equipment.
Methods and materials for containment and cleaning up	<p>Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material.</p> <p>Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal.</p> <p>Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.</p> <p>Never return spills in original containers for re-use.</p>
Environmental precautions	Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Provide adequate ventilation. Use care in handling/storage. Keep away from open flames, hot surfaces and sources of ignition. Do not smoke. Do not breathe mist or vapor.
Conditions for safe storage, including any incompatibilities	Keep away from heat, sparks and open flame. Store in cool place. Store in a well-ventilated place. Keep container tightly closed. Store in a cool, dry place out of direct sunlight. Keep in original container.

8. Exposure controls/personal protection

Occupational exposure limits	No exposure limits noted for ingredient(s).
Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Explosion-proof general and local exhaust ventilation. Provide eyewash station.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Tightly sealed safety glasses according to EN 166.
Skin protection	
Hand protection	Wear protective gloves.
Other	Wear suitable protective clothing.
Respiratory protection	No personal respiratory protective equipment normally required.

Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Wash hands before breaks and immediately after handling the product. Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Form	Liquid.
Color	Colorless. Clear.
Odor	Slight odor.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	-36.4 °F (-38 °C)
Initial boiling point and boiling range	410 °F (210 °C)
Flash point	170.6 °F (77 °C) Closed Cup
Evaporation rate	< 1 (Butyl Acetate=1)
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	No data
Flammability limit - upper (%)	No data
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	0.13 kPa (20 °C)
Vapor density	> 1 (air=1)
Relative density	0.96 (25 °C)
Solubility(ies)	
Solubility (water)	Not soluble (<1 ppm)
Partition coefficient (n-octanol/water)	5.2
Auto-ignition temperature	about 400°C (752°F)
Decomposition temperature	Not available.
Viscosity	4 mm ² /s (25 °C)

10. Stability and reactivity

Reactivity	No hazardous reaction known under normal conditions of use, storage and transport.
Chemical stability	Stable at normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	None known.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Thermal breakdown of this product during fire or very high heat condition may evolve the following hazardous decomposition product: Carbon oxides and traces of incompletely burned carbon compounds. Silicon dioxide. Formaldehyde.

11. Toxicological information

Information on likely routes of exposure

Ingestion	No significant effects are expected.
Inhalation	No significant effects are expected.
Skin contact	No significant effects are expected.
Eye contact	May cause transitional slight eyes irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Not available.

Information on toxicological effects

Acute toxicity

Product	Species	Test Results
Decamethylcyclopentasiloxane (CAS 541-02-6)		
Acute		
<i>Inhalation</i>		
LC50	Rat	> 5000 mg/m3/hr (Estimated by similar product)
<i>Oral</i>		
LD50	Rat	> 5000 mg/kg
Skin corrosion/irritation	Patch Test(24Hr/Open) : Almost negative.	
Serious eye damage/eye irritation	EYE-RABBIT : MILD	
Respiratory or skin sensitization		
Respiratory sensitization	Not available.	
Skin sensitization	No evidence of sensitization	
Germ cell mutagenicity	Negative(Bacteria)	
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.	
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)		
Not listed.		
Reproductive toxicity	Not available.	
Specific target organ toxicity - single exposure	Not available.	
Specific target organ toxicity - repeated exposure	Repeated inhalation or oral exposure of mice and rats to decamethylcyclopentasiloxane produced an increase in liver size. No gross histopathological or significant clinical chemistry effects were observed. An increase in liver metabolizing enzymes , as well as a transient increase in the number of normal cells (hyperplasia) followed by an increase in cell size (hypertrophy) were determined to be the underlying causes of the liver enlargement. The biochemical mechanisms producing these effects are highly sensitive in rodents, while similar mechanisms in humans are insensitive.	
Aspiration hazard	Not available.	

12. Ecological information

Ecotoxicity	No ecotoxicity data noted for the ingredient(s).
Persistence and degradability	No evidence of biodegradation. Vapor undergoes indirectly photolysis in the troposphere.
Bioaccumulative potential	May cause bioaccumulation.
Mobility in soil	Not available.
Other adverse effects	Not available.

13. Disposal considerations

Disposal instructions	Follow applicable Federal, State and Local regulations.
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14. Transport information

DOT	
UN number	NA1993
UN proper shipping name	Combustible liquid, n.o.s. (Organosiloxane)
Transport hazard class(es)	
Class	Combustible liq
Subsidiary risk	-
Label(s)	None
Packing group	III
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	IB3, T1, T4, TP1

Packaging exceptions	150
Packaging non bulk	203
Packaging bulk	241

REGULATED IN TRANSPORT for packages of greater than 119 gallons or 450 liters volume.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code This product is not intended to be transported in bulk.

DOT



15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 313 (TRI reporting)

US state regulations

US. Massachusetts RTK - Substance List

Not regulated.

US. New Jersey Worker and Community Right-to-Know Act

Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	12-03-2014
Revision date	07-08-2015
Version #	03
NFPA ratings	Health: 1 Flammability: 2 Instability: 0

NFPA ratings



Disclaimer

This information is offered in good faith as typical values and not as a product specification. No warranty, expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

This product has been designed, manufactured and developed solely for general industrial use only. This product is not designed for, intended for use as, or suitable for, medical, surgical or other particular purposes. Users have the sole responsibility and obligation to determine the suitability of this product for any application, to make preliminary tests, and to confirm the safety of this product for their use. Users must never use this product for the purpose of implantation into the human body and/or injection into humans.

Revision Information

Physical & Chemical Properties: Multiple Properties
Ecological Information: Ecotox Property Data
Transport Information: Material Transportation Information